

X-STREAM Field Housing Gas Analyzer

APPLICATIONS

- Petrochemical and chemical process analysis and control
- Metallurgical production, hardening and heat treatment processes
- Quality control of natural gas production and distribution
- Safety measurement for flammable mixtures
- Exhaust gas measurement for scrubber and activated carbon filter efficiency control
- Flue gas analysis of recovery boilers and process furnaces

FEATURES

- Wall mountable NEMA 4X/IP66 painted stainless steel housing
- Single or dual channel analyzer
- Supports NDIR, UV, VIS, paramagnetic and electrochemical O₂, and thermal conductivity detectors
- NDIR: robust microflow and solid-state detectors
- NDUV/VIS: vacuum diode detector for stability and long life
- O₂: fast response paramagnetic and electrochemical oxygen sensor with long-term stability
- TC: aluminum and quartz-coated stainless steel thermal conductivity cells
- Solvent-resistant, corrosion-resistant and intrinsically safe measuring cells and stainless steel tubing are available
- Easy access for maintenance and repair
- Extended ambient temperature range: -20 to +50 °C (-4 to +122 °F)
- Analog and digital I/O and serial interface with Modbus communication
- Status signal relay outputs according to NAMUR
- Integrated thermostatically controlled compartment for physical components
- Separation of physics and electronics with purge enables measurement of corrosive and toxic gases
- Autocalibration via internal or external valve block
- Barometric pressure compensation, internal sampling pump and flow sensor



DESCRIPTION

The X-STREAM series of gas analyzers offers single and dual channel analysis utilizing infrared, ultraviolet and visible (NDIR/UV/VIS) photometry, paramagnetic and electrochemical oxygen, and thermal conductivity sensor technologies.

X-STREAM analyzers can measure up to 2 components and the measuring principles may be combined in any combination. The physical benches are installed in their own compartment separated from the electronics. Optional thermostatic control enables measuring lower sample gas concentrations and higher dew points. A purge can be added for handling corrosive and toxic gases to protect the electronics and to provide operator safety.

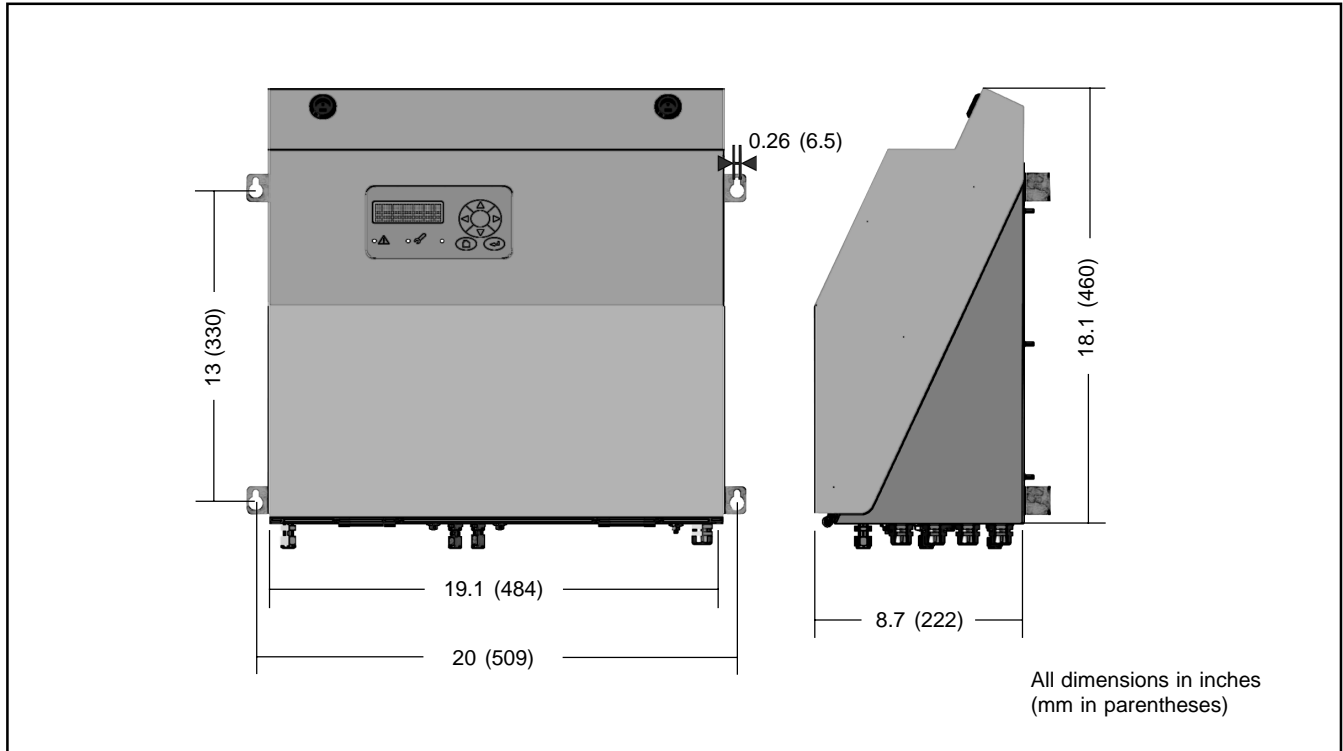
The instrument has an alphanumeric LCD protected by impact-tested safety glass and is operated by 6 keys without the need to open the enclosure. Clear text messages (available in 5 languages) and front panel LEDs provide information about the measurement and analyzer status.

X-STREAM analyzers, equipped with an internal wide range power supply for all world areas, offer analog outputs, status signal relay outputs (according to NAMUR NE 44) and Modbus communication over a serial interface. Digital inputs and outputs are optionally available.

The NEMA 4X/IP66 design allows operation in harsh industrial environments. Upgraded with a CSA-C/US approved z-purge pressurization system X-STREAM analyzers can be installed in Zone 2 hazardous areas in North America. ATEX-approved pressurization systems are available for installation in European hazardous areas classified Zone 1 or 2.

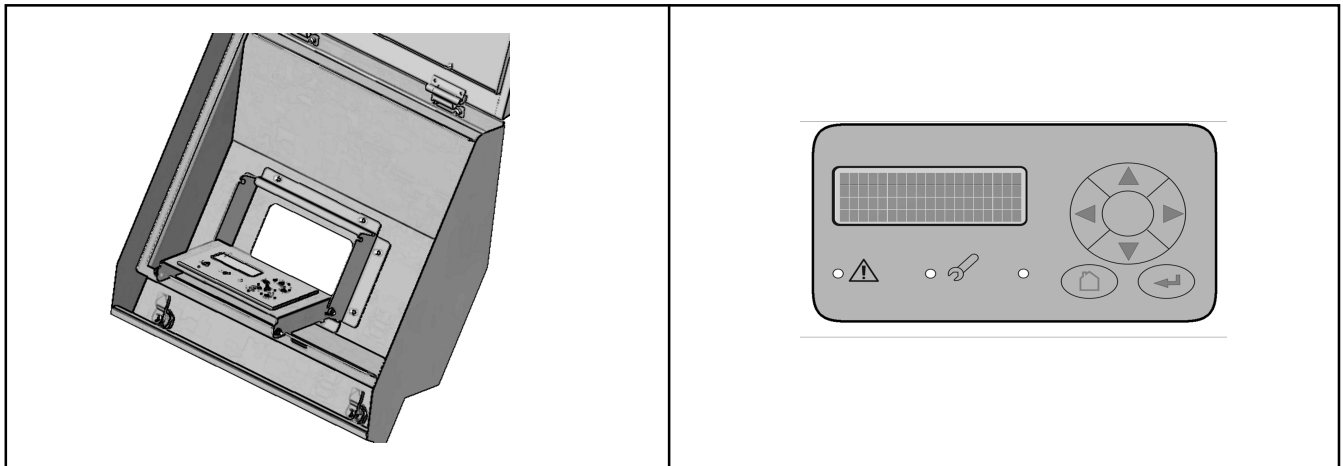
Rack mountable and tabletop variations are also available; see product datasheet 103-910.A01 for detailed information.

DIMENSIONS



USER INTERFACE REMAINS OPERABLE WITH DOOR OPEN

FRONT PANEL



SAMPLE GAS COMPONENTS AND MEASURING RANGES (standard configurations*)


| Gas component * | | Lowest measuring range | Highest measuring range |
|--------------------------|-----------------------------------|------------------------|-------------------------|
| Acetylene | C ₂ H ₂ | 0 - 3% | 0 - 100% |
| Acetone | CH ₃ COCH ₃ | 0 - 1,000 ppm | 0 - 3% |
| Ammonia | NH ₃ | 0 - 300 ppm | 0 - 100% |
| Argon | Ar | 0 - 50% | 0 - 100% |
| Carbon dioxide | CO ₂ | 0 - 100 ppm | 0 - 100% |
| Carbon monoxide | CO | 0 - 100 ppm | 0 - 100% |
| Ethylene | C ₂ H ₄ | 0 - 400 ppm | 0 - 100% |
| Helium | He | 0 - 10% | 0 - 100% |
| Hexane | C ₆ H ₁₄ | 0 - 500 ppm | 0 - 9,000 ppm |
| Hydrogen | H ₂ | 0 - 2% | 0 - 100% |
| Methane | CH ₄ | 0 - 1,000 ppm | 0 - 100% |
| n - Butane | C ₄ H ₁₀ | 0 - 800 ppm | 0 - 100% |
| Nitrogen monoxide | NO | 0 - 250 ppm | 0 - 100% |
| Nitrogen dioxide | NO ₂ | 0 - 250 ppm | 0 - 1,000 ppm |
| Oxygen (electrochemical) | O ₂ | 0 - 5% | 0 - 25% *** |
| Oxygen (paramagnetic) | O ₂ | 0 - 1% **** | 0 - 100% |
| Propylene | C ₃ H ₆ | 0 - 4,000 ppm | 0 - 100% |
| Propane | C ₃ H ₈ | 0 - 1,000 ppm | 0 - 100% |
| Sulfur dioxide | SO ₂ | 0 - 100 ppm | 0 - 80% |
| Sulfur hexafluoride | SF ₆ | 0 - 1,000 ppm | 0 - 5,000 ppm |
| Toluene | C ₇ H ₈ | 0 - 5,000 ppm | 0 - 1.2% |
| Vinyl chloride | C ₂ H ₃ Cl | 0 - 2% | 0 - 2% |
| Water vapor ** | H ₂ O | 0 - 1% | 0 - 5% |

- * Other components and configurations on request
 ** Dew point below ambient temperature
 *** Higher concentrations decrease sensor lifetime
 **** Specification for lowest range to be verified

ELECTRICAL SPECIFICATIONS

| | | | |
|----------------------|---|----------------------|--------------------------------|
| Input | Cable glands (conduit adapters available), internal terminals | Input voltage | 85 - 264 V \sim , 47 - 63 Hz |
| Rated voltage | 100 - 240 V \sim , 50/60 Hz | Input current | 2 - 1 A |

SPECIFIC DATA

| | |
|---|---|
| Compliances | CSA-C/US, EN61326, EN 61010-1, NAMUR, C-Tick |
|  | |
| Measuring components | More than 60 gases are detectable, e.g.: NO, NO ₂ , SO ₂ , CO, CO ₂ , CH ₄ , C ₆ H ₁₄ , SF ₆ , H ₂ O, N ₂ O, O ₂ , NH ₃ , R134a, H ₂ , etc. |
| Gas Connections | 6/4 mm PVDF Option: stainless steel 6/4 mm, 1/4"; for more options c.f. |
| Enclosure Protection | NEMA 4X, IP66 acc. EN 60529 for outdoor installation, protected against direct sunlight |
| Humidity (non-condensing) | < 90% r.h. @ 20°C (68°F) < 70% r.h. @ 40°C (104°F) |
| Weight | Up to 26 kg (57.3 lbs) depending on configuration |
| Options | Integrated flow sensor, barometric pressure sensor, thermostated box for physical components (60°C / 140°F), sampling pump and/or solenoid valve blocks for autocalibration |

SIGNAL OUTPUTS, INTERFACES

2 analog signal outputs

(optically isolated):

- 4 - 20 mA (R_B ≤ 500 Ω), or
- 0 - 20 mA (R_B ≤ 500 Ω)

3 status relays (NAMUR NE 44):

- Dry contact ratings: 1 A, 30 V

1 serial interface:

- Modbus protocol
- RS 485 or RS 232 C

Digital I/O (optional)

- 7 digital inputs (for remote control)
max. 30 VDC, 2.3 mA, common ground
- 8 digital outputs (e.g. concentration thresholds, valve status notification)
max. 30 VDC, 30 mA, "open collector", common ground

PERFORMANCE SPECIFICATIONS

| | NDIR/UV/VIS | Oxygen Sensor (PO ₂ and EO ₂) | Thermal Conductivity |
|--|--|---|---|
| Detection limit | ≤ 1% ^{1 4} | ≤ 1% ^{1 4} | ≤ 2% ^{1 4} |
| Linearity | ≤ 1% ^{1 4} | ≤ 1% ^{1 4} | ≤ 1% ^{1 4} |
| Zero-point drift | ≤ 2% per week ^{1 4} | ≤ 2% per week ^{1 4} | ≤ 2% per week ^{1 4} |
| Span (sensitivity) drift | ≤ 1% per week ^{1 4} | ≤ 1% per week ¹ | ≤ 1% per week ^{1 4} |
| Repeatability | ≤ 1% ^{1 4} | ≤ 1% ^{1 4} | ≤ 1% ^{1 4} |
| Response time (t ₉₀) | 4 s ≤ t ₉₀ ≤ 7 s ^{3 5} | < 5 s ^{3 6} / approx. 12 s ^{3 9} | 5 s ≤ t ₉₀ ≤ 20 s ^{3 7} |
| Permissible gas flow | 0.2 - 1.5 l/min. | 0.2 - 1.0 l/min ⁶ / 0.2 - 1.5 l/min. ⁹ | 0.2 - 1.5 l/min. (± 0.1 l/min) |
| Influence of gas flow | ≤ 0.5% ^{1 4} | ≤ 2% ^{1 4} | ≤ 1% ^{1 4 13} |
| Maximum gas pressure | ≤ 1,500 hPa abs. (≤ 7 psig) | Atm. pressure ⁶ / ≤ 1,500 hPa abs. ⁹ (≤ 7 psig) | ≤ 1,500 hPa abs. (≤ 7 psig) |
| Influence of pressure | | | |
| – At constant temperature | ≤ 0.10% per hPa ² | ≤ 0.10% per hPa ² | ≤ 0.10% per hPa ² |
| – With pressure compensation ⁸ | ≤ 0.01% per hPa ² | ≤ 0.01% per hPa ² | ≤ 0.01% per hPa ² |
| Permissible ambient temperature | -20 to +50°C (-4 to +122°F) | -20 to +50°C (-4 to +122°F) ¹⁰ | -20 to +50°C (-4 to +122°F) |
| Influence of temperature (at constant pressure) | | | |
| – On zero point | ≤ 1% per 10 K ¹ | ≤ 1% per 10 K ¹ | ≤ 1% per 10 K ^{1 15} |
| – On span (sensitivity) | ≤ 5% (0 to +50°C) ^{1 11 15} | ≤ 1% per 10 K ^{1 15} | ≤ 1% per 10 K ^{1 15} |
| Thermostat control ^{12 14} | Optionally 60°C (140°F) | 55/60°C (131/140°F) ⁶ / None ⁹ | 75°C (167°F) ¹² |
| Warm-up time ^{12 14} | 15 to 50 minutes ⁵ | Approx. 50 minutes ⁶ | Approx. 15 minutes |

¹ Related to full scale

² Related to measuring value;
1 psi = 68.95 hPa

³ From gas analyzer inlet at 1.0 l/min gas flow (electronic damping = 2 s)

⁴ Constant pressure and temperature

⁵ Dependent on integrated photometer bench

⁶ Paramagnetic oxygen measurement (PO₂)

⁷ Depending on measuring range

⁸ Pressure sensor is required

⁹ Electrochemical oxygen measurement (EO₂), not for use with sample gas containing FCHC's

¹⁰ Electrochemical oxygen measurement (EO₂):
+5 to +40°C (41 to 104°F)

¹¹ Starting from +20°C (68°F) to 0°C (32°F) to +50°C (122°F) to +20°C (68°F)

¹² Sensor / cell only

¹³ Flow variation within ± 0.1 l/min

¹⁴ Option "thermostated box" with temperature 60°C (140°F)

¹⁵ Temperature variation: 10 K in 1 h

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WORLD HEADQUARTERS

**Emerson Process Management
Rosemount Analytical Inc.**
6565 P Davis Industrial Parkway
Solon, OH 44139 USA
T 440.914.1261
Toll Free in US and Canada
800.433.6076
F 440.914.1271
e-mail: gas.csc@EmersonProcess.com
www.raihome.com

GAS CHROMATOGRAPHY CENTER AND LATIN AMERICA

**Emerson Process Management
Rosemount Analytical Inc.**
11100 Brittmoore Park Drive
Houston, TX 77041
T 713 467 6000
F 713 827 3329

ASIA-PACIFIC

**Emerson Process Management
Asia Pacific Private Limited**
1 Pandan Crescent
Singapore 128461
Republic of Singapore
T 65 6 777 8211
F 65 6 777 0947
e-mail: analytical@ap.emersonprocess.com

ROSEMOUNT ANALYTICAL EUROPE

**Emerson Process Management
GmbH & Co. OHG**
Industriestrasse 1
63594 Hasselroth
Germany
T 49 6055 884 0
F 49 6055 884209

EUROPE, MIDDLE EAST AND AFRICA

**Emerson Process Management
Shared Services Limited**
Heath Place
Bognor Regis
West Sussex PO22 9SH
England
T 44 1243 863121
F 44 1243 845354



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Process Management